



Notice to the community

March 31, 2020: Commerce City Refinery update

Suncor will begin safely shutting down Plant 2 units at the Commerce City Refinery. This work should be completed by April 2.

Shutting down these units is required to manage the refinery's fuel inventories and storage capacity while allowing Suncor to continue to meet Colorado's transportation fuel needs.

The refinery expects periods of increased flaring as units are shut down over the next few days. The focus is on completing the work in a safe manner while minimizing any impacts on the neighboring community and the environment.

Suncor will notify stakeholders in advance of start-up.

If you have questions or concerns, please contact Suncor at commercecityrefinery@suncor.com.

Thank you,
Suncor Energy (U.S.A.) Inc.

July 30, 2020: Update on activities at our Commerce City Refinery

Today we are restarting one of our Commerce City Refinery's electrical substations and beginning the process of starting up Plant 2.

The Plant 2 start-up process will be completed in phases over approximately the next three weeks. The first phase includes bringing the Plant 2 crude and reformer units online in early August. The final phase involves restarting the Plant 2 fluidized catalytic cracker (FCC) and associated units, currently scheduled for mid-August.

Our focus is on completing these activities in a safe manner while minimizing any impacts on our neighboring communities and the environment.

We have notified the Colorado Department of Public Health and Environment of our plans for starting up Plant 2. If we see that activities are not going as planned, we will stop or delay the work to reassess. During start-up activities, increased flaring may occur and is a normal part of the process.

We'll notify the community upon safely completing the restart of the Plant 2 crude and reformer units, and again prior to starting up the Plant 2 FCC.

If you have questions or concerns, please contact commercecityrefinery@suncor.com.

Thank you,
Suncor Energy (U.S.A.) Inc.

August 3, 2020: Update on activities at our Commerce City Refinery



Notice to the community

We have completed the initial phase of start-up activities in Plant 2 of our Commerce City Refinery, including the safe restart of the crude and reformer units.

We will notify the community prior to starting up the Plant 2 fluidized catalytic cracker and associated units which are currently scheduled for mid-August.

If you have questions or concerns, please contact commercecityrefinery@suncor.com.

Thank you,
Suncor Energy (U.S.A.) Inc.

August 14, 2020: Update on Plant 2 re-start activities at our Commerce City Refinery

Suncor is re-starting the Commerce City Refinery's Plant 2 fluidized catalytic cracker (FCC) and associated units over the next few days.

Our focus is on completing these activities in a safe manner while minimizing impacts on our neighboring communities and the environment. During normal start-up activities, increased flaring may occur, and an emission from the FCC stack that appears slightly smoky (white in color) may be visible for a period of time. Air monitoring will be conducted in surrounding communities during the FCC start-up activities. If we see that start-up is not going as planned, we will stop or delay the work to reassess. We have notified the Colorado Department of Public Health and Environment (CDPHE) of our plans for starting up the Plant 2 FCC.

Suncor will notify the community once this work is complete.

If you have questions or concerns please contact commercecityrefinery@suncor.com.

Thank you,
Suncor Energy (U.S.A.) Inc.